

**Environmental Protection Agency****§ 430.22**

standards for new sources (PSNS) if it uses chlorophenolic-containing biocides. Permittees not using chlorophenolic-containing biocides

must certify to the permit-issuing authority that they are not using these biocides:

**SUBPART A**  
**[PSNS]**

Pollutant or pollutant property	Maximum for any 1 day	
	Milligrams/liter (mg/l)	Kg/kg (or pounds per 1,000 lb) of product <sup>a</sup>
Pentachlorophenol .....	(0.012)(50.7)/y .....	0.0025
Trichlorophenol .....	(0.089)(50.7)/y .....	0.019

y = wastewater discharged in kgal per ton of product.

<sup>a</sup> The following equivalent mass limitations are provided as guidance in cases when POTWs find it necessary to impose mass effluent limitations.

**Subpart B—Bleached Papergrade Kraft and Soda Subcategory**
**§ 430.20 Applicability; description of the bleached papergrade kraft and soda subcategory.**

The provisions of this subpart apply to discharges resulting from: The production of market pulp at bleached kraft mills; the integrated production of paperboard, coarse paper, and tissue paper at bleached kraft mills; the integrated production of pulp and fine papers at bleached kraft mills; and the integrated production of pulp and paper at soda mills.

**§ 430.21 Specialized definitions.**

(a) The general definitions, abbreviations, and methods of analysis set forth in 40 CFR part 401 and § 430.01 of this part apply to this subpart.

(b) *Baseline BAT limitations or NSPS* means the BAT limitations specified in § 430.24(a) (1) or (2), as applicable, and the NSPS specified in § 430.25(b) (1) or (2), as applicable, that apply to any direct discharger that is not “enrolled” in the “Voluntary Advanced Technology Incentives Program.”

(c) *Enroll* means to notify the permitting authority that a mill intends to participate in the “Voluntary Advanced Technology Incentives Program.” A mill can enroll by indicating its intention to participate in the program either as part of its application for a National Pollutant Discharge Elimination System (NPDES) permit, or through separate correspondence to

the permitting authority as long as the mill signs the correspondence in accordance with 40 CFR 122.22.

(d) *Existing effluent quality* means the level at which the pollutants identified in § 430.24(a)(1) are present in the effluent of a mill “enrolled” in the “Voluntary Advanced Technology Incentives Program.”

(e) *Kappa number* is a measure of the lignin content in unbleached pulp, determined after pulping and prior to bleaching.

(f) *Voluntary Advanced Technology Incentives Program* is the program established under § 430.24(b) (for existing direct dischargers) and § 430.25(c) (for new direct dischargers) whereby participating mills agree to accept enforceable effluent limitations and conditions in their NPDES permits that are more stringent than the “baseline BAT limitations or NSPS” that would otherwise apply, in exchange for regulatory- and enforcement-related rewards and incentives.

**§ 430.22 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).**

(a) Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

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[BPT effluent limitations for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	15.45	8.05	4.52
TSS .....	30.4	16.4	9.01
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	13.65	7.1	3.99
TSS .....	24.0	12.9	7.09
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where pulp and fine papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	10.6	5.5	3.09
TSS .....	22.15	11.9	6.54
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**SUBPART B**

[BPT effluent limitations for soda facilities where pulp and paper are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	13.7	7.1	3.99
TSS .....	24.5	13.2	7.25
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

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(b) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of wet barking operations, which may be discharged by a point source subject to the provisions of this subpart. These

limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs which are subject to such operations:

**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers	Non-continuous dischargers (annual average)	
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	2.3	1.2	0.70
TSS .....	5.3	2.85	1.55
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers	Non-continuous dischargers (annual average)	
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	2.25	1.2	0.65
TSS .....	5.75	3.1	1.70
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where pulp and fine papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers	Non-continuous dischargers (annual average)	
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	1.95	1.0	0.55
TSS .....	5.3	2.85	1.55
pH .....	( <sup>1</sup> )	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

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[BPT effluent limitations for soda facilities where pulp and papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD <sub>5</sub> .....	2.05	1.1	0.60
TSS .....	5.25 ( <sup>1</sup> )	2.8 ( <sup>1</sup> )	1.55 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

(c) The following limitations establish the quantity or quality of pollutants or pollutant parameters, controlled by this section, resulting from the use of log washing or chip washing operations, which may be discharged by a point source subject to the provisions of this subpart. These limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs and/or chips which are subject to such operations:

**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD <sub>5</sub> .....	0.2	0.1	0.1
TSS .....	0.6 ( <sup>1</sup> )	0.3 ( <sup>1</sup> )	0.15 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times..**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD <sub>5</sub> .....	0.25	0.15	0.05
TSS .....	0.65 ( <sup>1</sup> )	0.35 ( <sup>1</sup> )	0.20 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times..

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[BPT effluent limitations for bleached kraft facilities where pulp and fine papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	0.2	0.1	0.05
TSS .....	0.55 ( <sup>1</sup> )	0.3 ( <sup>1</sup> )	0.15 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**SUBPART B**

[BPT effluent limitations for soda facilities where pulp and papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	0.15	0.1	0.05
TSS .....	0.5 ( <sup>1</sup> )	0.25 ( <sup>1</sup> )	0.15 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

(d) The following limitations establish the quantity or quality of pollutants or pollutant properties, controlled by this section, resulting from the use of log flumes or log ponds, which may be discharged by a point source subject to the provisions of this subpart. These

limitations are in addition to the limitations set forth in paragraph (a) of this section and shall be calculated using the proportion of the mill's total production due to use of logs which are subject to such operations:

**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where market pulp is produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	0.4	0.2	0.15
TSS .....	1.15 ( <sup>1</sup> )	0.6 ( <sup>1</sup> )	0.35 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.

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[BPT effluent limitations for bleached kraft facilities where paperboard, coarse paper, and tissue paper are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	0.45	0.25	0.10
TSS .....	1.25 ( <sup>1</sup> )	0.7 ( <sup>1</sup> )	0.35 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**SUBPART B**

[BPT effluent limitations for bleached kraft facilities where pulp and fine papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	0.35	0.2	0.10
TSS .....	1.15 ( <sup>1</sup> )	0.6 ( <sup>1</sup> )	0.30 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**SUBPART B**

[BPT effluent limitations for soda facilities where pulp and papers are produced]

Pollutant or pollutant parameter	Kg/kkg (or pounds per 1,000 lb) of product		
	Continuous dischargers		Non-continuous dischargers (annual average)
	Maximum for any 1 day	Average of daily values for 30 consecutive days	
BOD5 .....	0.3	0.2	0.10
TSS .....	1.1 ( <sup>1</sup> )	0.55 ( <sup>1</sup> )	0.35 ( <sup>1</sup> )
pH .....			

<sup>1</sup> Within the range of 5.0 to 9.0 at all times.**§ 430.23 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT).**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). The limitations shall be the same as those

specified in § 430.22 of this subpart for the best practicable control technology currently available (BPT).

**§ 430.24 Effluent limitations representing the degree of effluent reduction attainable by the application of best available technology economically achievable (BAT).**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must